COLOR
INTERIOR FINISHES

Available in textured or smooth finish, Williams standard interior polyester powder coat perfectly accents architectural elements.

HEW BLACK
RAL 9011

HEW BRONZE
RAL 7022

HEW NICKEL

HEW SILVER

HEW ALUM
(smooth finish)

HEW WHITE
Williams exterior super durable polyester powder coat meets and exceeds AAMA 2604 specifications for outdoor durability.

- **BLACK**
  - BLK (RAL 9004)
  - Smooth Satin

- **DARK BRONZE**
  - DBZ Smooth Satin

- **MEDIUM BRONZE**
  - DBR Smooth Satin

- **SATIN ALUMINUM**
  - SLV (RAL 9006)
  - Smooth Satin

- **GREEN**
  - GRN (RAL 6005)
  - Smooth Gloss

- **GRAY**
  - Standard gray
  - Smooth Gloss

- **WHITE**
  - WHT (RAL 9003)
  - Smooth Satin
CUSTOM COLOR

Looking for something unique? Choose from over 200 colors with the industry standard RAL Classic color system – simply specify the RAL number as an option.

MULTI-STAGE PROCESS

Williams state-of-the-art, multi-stage wash, rinse, and seal washer process produces little to no sludge and requires less energy than other types of washer systems. Oil skimmers reclaim washer contaminants for re-cycle to allow for environmental responsibility while providing even coverage, excellent paint adhesion, and superb corrosion resistance.

- An environmentally-friendly process with the highest quality results
- Significant energy savings
- Reduced waste/sludge
Anti-microbial white paint (AMW) prevents the spread of dangerous micro-organisms and suppresses the growth of mold and bacteria.

Independent laboratory results show a significant decrease in microbial population on surfaces coated with anti-microbial paint.

Formulated to provide protection over an extended period of time and frequent washings, AMW is extremely durable and demonstrates an outstanding chemical and stain resistance. Ideal for hospitals, schools, laboratories, and medical facility applications.
Whether you choose a standard color, or go for something a little different, Williams is committed to the highest quality: all parts powder coated after fabrication.

### POST-PAINT STEEL (Williams Standard)
- Smooth edges—installs without gloves.
- Inhibits rust on edges.
- Consistent paint coverage and thickness (controlled by Williams).
- Uniform and higher reflectance, results in added efficiency.
- Multi-stage, phosphate-free steel cleaning process prepares parts for paint and results in a high quality paint finish.
- Highly resistant to corrosive elements.
- State-of-the-art powder paint system reflects Williams commitment to quality.

### PRE-PAINT STEEL (Industry Standard)
- Razor sharp edges—potential injuries to installers.
- Rust accelerates on unpainted edges and bends.
- Inconsistent, minimum paint coverage and thickness (controlled by steel mills).
- Reflectance varies on pre-painted steel, results in (±84%) lower efficiency.
- Fabrication cutting oils, scratches, and die-marks on finished components.
- Susceptible to ultra-violet rays and other corrosive elements with resulting oxidization.
- Optional “painted after fabrication” may not include all parts and is typically applied over pre-painted steel.